

DUPLICATE

Work Order ID 82763

\*82763\*

Page 1

Item ID: D139-799-012

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Maintenance Step

Start Date: 4/09/12 Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 4/23/12 Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals: Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D139-799

F

100

0.00

\*100\*

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D139-799-012  
CHG003

JB S. Schultz

HA for MLS 12-4-23  
(10)

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

10

12/04/2013

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

S. Schultz

(x10)  
PH

# Work Order ID 82763

April-20-12 10:06:44 AM

**\*82763\***

Page 2

Item ID: D139-799-012

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Maintenance Step

Start Date: 4/09/12 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 4/23/12 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-012

Location:

PPP rev: PG 3/

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*4/29/12 5 (10)*

*12/4/25*

*MF 12-04-25*

# Picklist Print

April-20-12 10:06:44 AM

Page 1

Work Order ID: 82763

Parent Item: D139-799-012

Parent Item Name: Maintenance Step

Start Date: 4/09/12

Start Qty: 10.00

Required Date: 4/23/12

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 10-10-20 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S <sub>40</sub> D4092-042 Maintenance Step Assembly		Manufactured	No			110	Each	0.0000	1	10	82769		
S <sub>40</sub> AN6H12 Bolt		Purchased	No			110	Each	136.0000	4	40	93		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		136							
				120716		36							
				121340		100							
S <sub>40</sub> NAS1149D0663J Washer		Purchased	No			110	Each	643.0000	6	60	28x 12x		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST298		643							
				120644		143							
				121243		500							

90x120716  
4x121340

28x  
12x

120644

12/09/20

## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -021	Qty -025	Part Number	Description
X							D139-799-011	MAINTENANCE STEP KIT
	X						D139-799-012	MAINTENANCE STEP KIT
		X					D139-799-015	ENGINE WASH KIT
			X				D139-799-017	CARGO FLOOR PROTECTOR KIT
				X			D139-799-019	CABIN FLOOR PROTECTOR KIT
					X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
						X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
			2				D3580-1	JOGGLE BRACKET
			2	8			D3628-1	CUPPED WASHER
1							D4092-041	MAINTENANCE STEP ASSEMBLY
	1						D4092-042	MAINTENANCE STEP ASSEMBLY
		2					D4121-1	HOSE ASSEMBLY
		1					D4121-3	HOSE ASSEMBLY
		1					D4121-5	HOSE ASSEMBLY
				1			D4130-1	FWD CABIN FLOOR PROTECTOR
				1			D4130-3	AFT CABIN FLOOR PROTECTOR
			1				D4130-5	FWD CARGO FLOOR PROTECTOR
			1				D4130-7	CENTER CARGO FLOOR PROTECTOR
			1				D4130-9	AFT CARGO FLOOR PROTECTOR
		1					D4131-041	MANIFOLD ASSEMBLY
		1					D4131-043	DOUBLER ASSEMBLY
		2					D4146-1	FITTING
			1				D4153-1	JOGGLE BRACKET
			1				D4153-3	JOGGLE BRACKET
				4			D4153-5	CLAMP PLATE
			2				D4166-1	PLACARD, MAX LOAD
		2					D4182-1	FITTING, QUICK DISCONNECT
		1					D4384-1	PLACARD
					2		D4427-1	SCUFF PLATE
						1	D4456-1	FWD RAINGUTTER, LH
						1	D4456-2	FWD RAINGUTTER, RH
						1	D4456-3	AFT RAINGUTTER, LH
						1	D4456-4	AFT RAINGUTTER, RH
						2	D4456-5	CENTER RAINGUTTER
4	4						AN6H12	BOLT
		4					AN526-1032R16	SCREW
		2					AN832-6J	UNION
		4					AN924-6J	NUT
					10		MS21075L3	NUTPLATE
		20					MS21919WDG09	CLAMP
					10		MS27039-1-09	SCREW
					10		NAS1149C0332R	WASHER (or AN960C10L)
6	6						NAS1149D0663J	WASHER (or AN960JD616)
		2					NAS1149C0932R	WASHER (or AN960C916L)

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Revision: F

Date: 11.10.20